

**TECHNICAL GUIDE  
&  
PARTS CATALOGUE**

**Cal.VK63/67/83**

**ANALOGUE QUARTZ**



**SII Products**

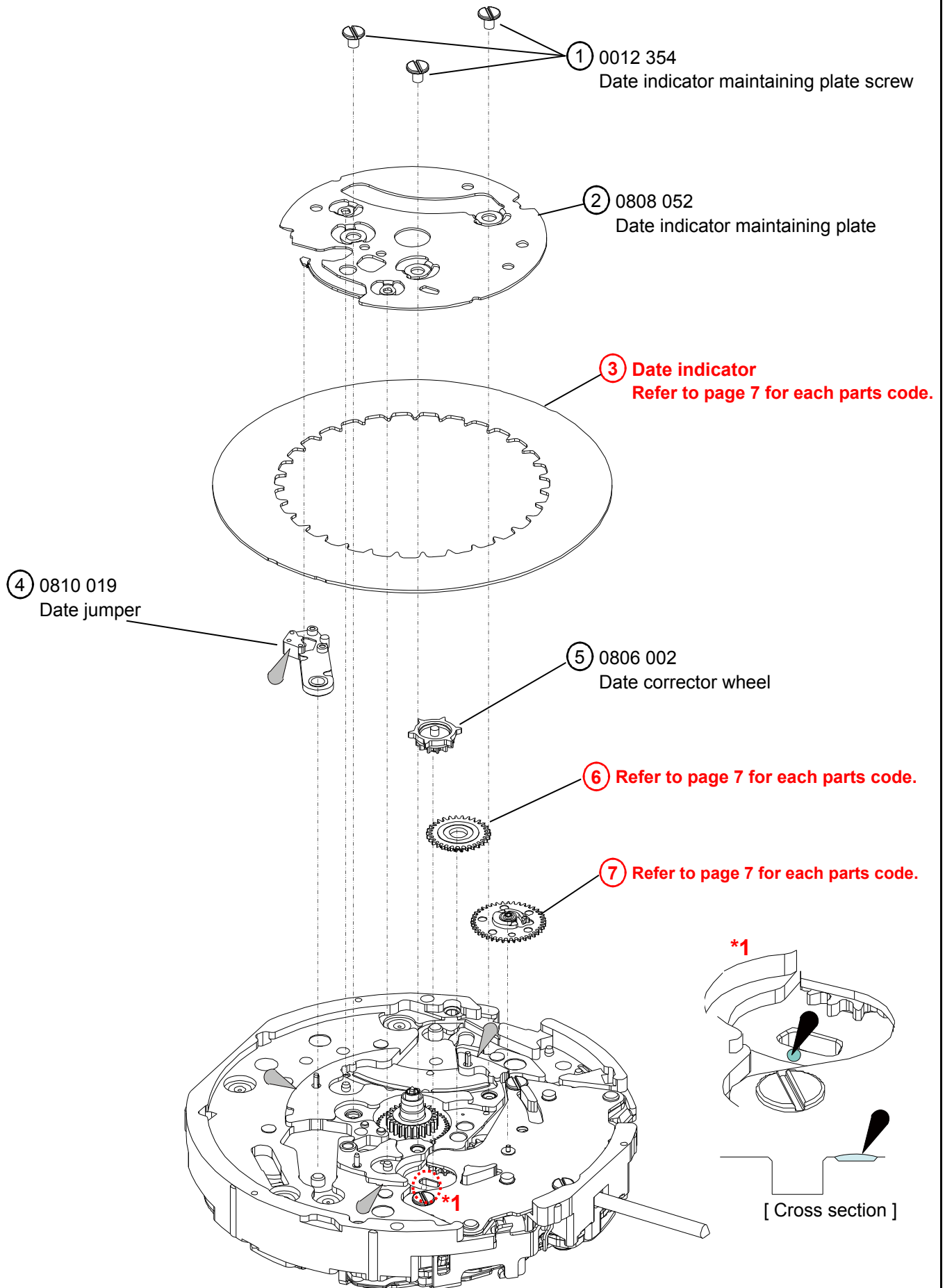
## Cal. VK63/67/83

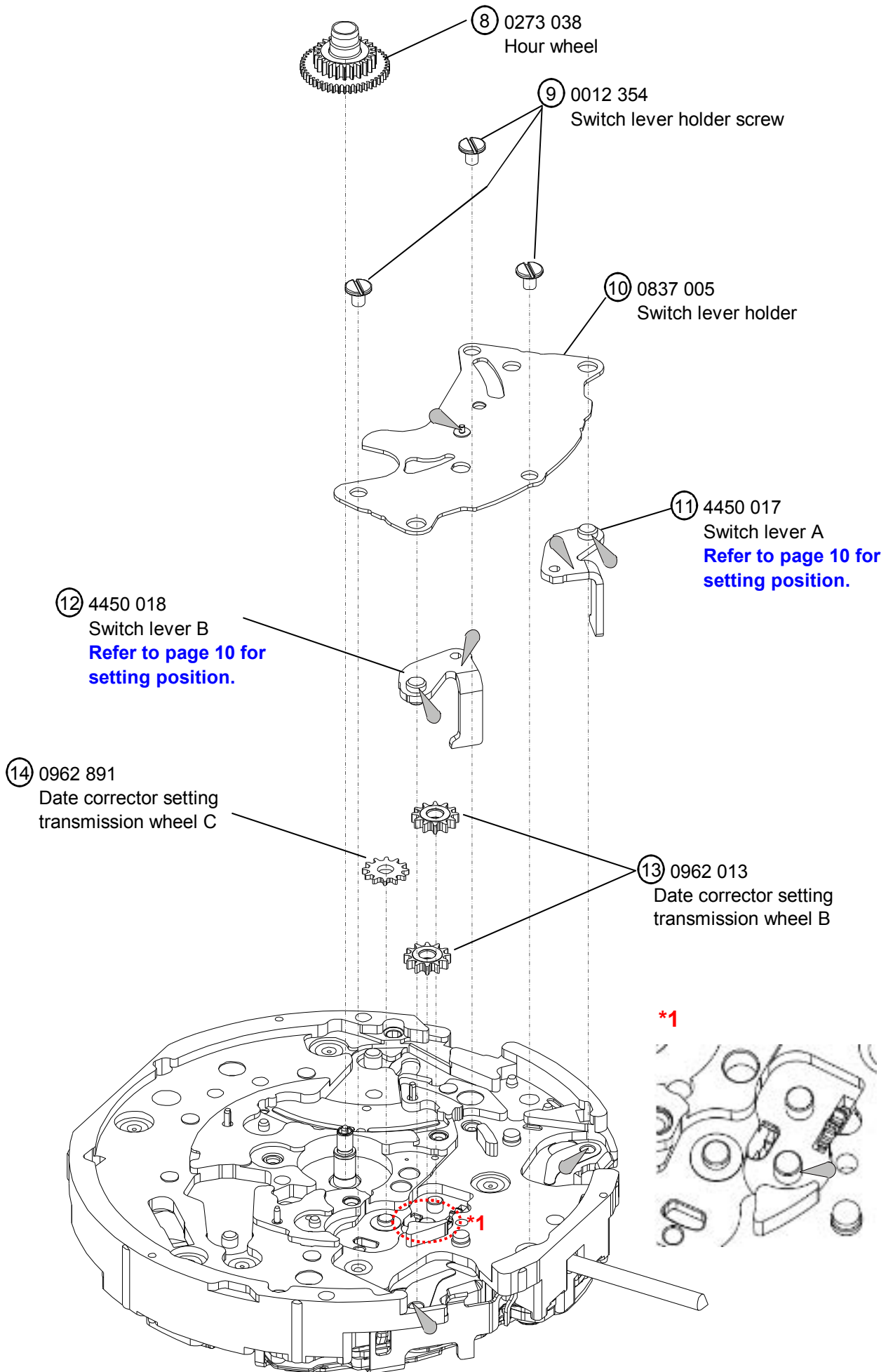
[SPECIFICATION]

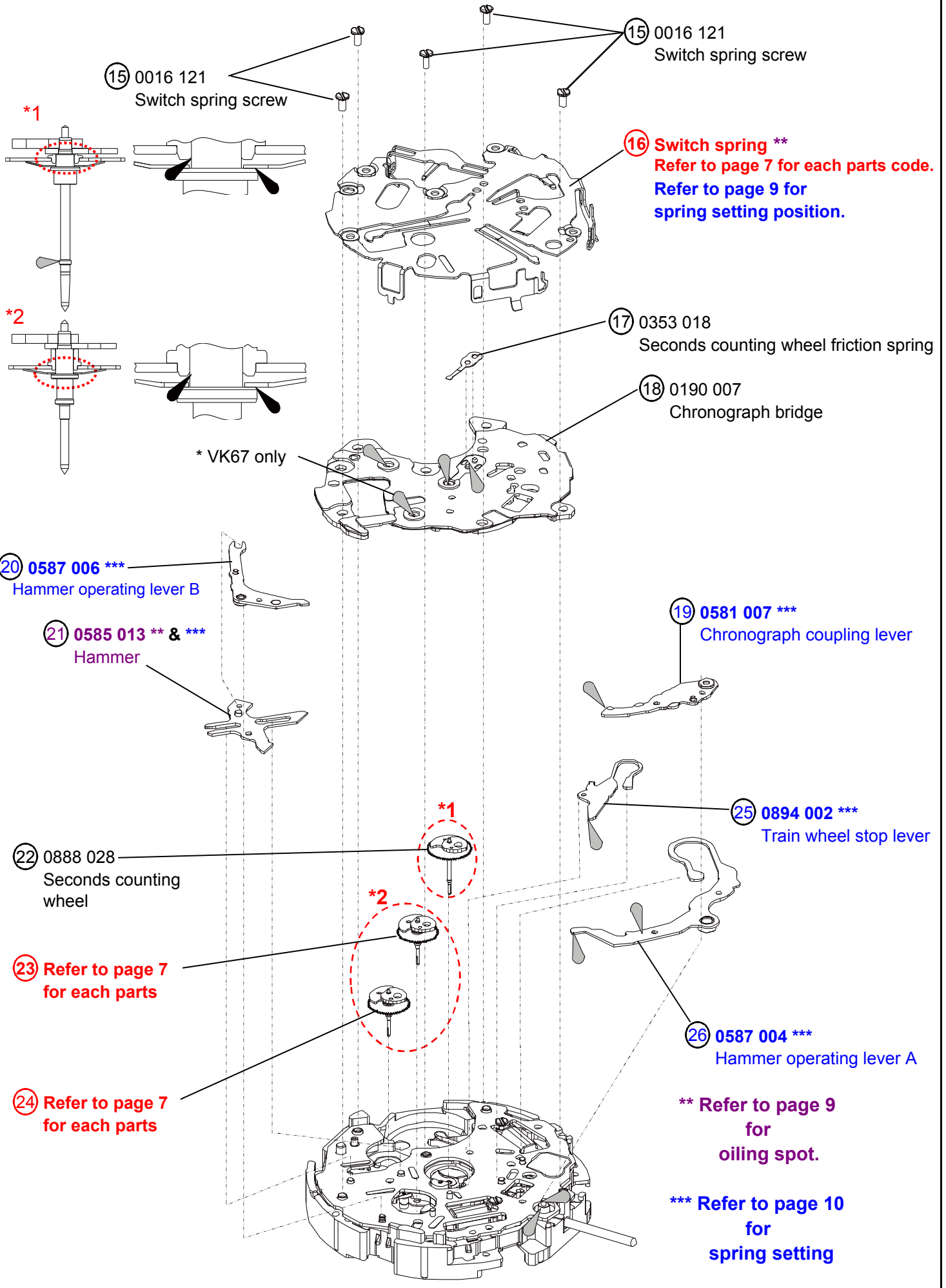
Version-03

Item		Cal. No.	VK63	VK67	VK83
Movement					
Movement size	Outside diameter	φ30.80 mm × 29.10 mm ( 3H - 9H )			
	Casing diameter	φ29.00 mm			
	Total height	5.10 mm			
Time indication	2 Hands (hour , minute)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	Date Calendar	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	Small second hand ( 6H )	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	Center chronograph ( 1/5 second )	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
	60 minutes counter ( 12H )	-	<input type="checkbox"/>	-	
	60 minutes counter ( 9H )	<input type="checkbox"/>	-	-	
	20 minutes counter ( 9H )	-	-	<input type="checkbox"/>	
	12 hours counter ( 9H )	-	<input type="checkbox"/>	-	
	24 hour indicator ( 3H )	<input type="checkbox"/>	-	<input type="checkbox"/>	
Driving System	Two pole stepping motor Step motor 2 pieces				
Additional mechanism	Date display with quick correction Electronic circuit reset switch Time setting with stop-second				
Accuracy	Less than ± 20 seconds : Monthly rate at normal temperature range				
Battery	SR936SW (Silver oxide battery ) Battery life is approximately 3 years (60 minutes chronograph operation per day)				
Measuring gate by quartz tester	Use 10-second gate *Set the winding stem with crown at the normal position				
Antimagnetic	≥ 1600 A/m				
Jewels	0 Jewel				

Disassembling procedures Figs. ① → ⑥②	Type of oil	Oil quantity mark
	Reassembling procedures Figs. ⑥② → ①	 Moebius A  Moebius F







**28** 0186 002 \*\*

Lower plate for chronograph bridge

**27** 0016 121

Lower plate for chronograph bridge screw

**29** 4408 149

Circuit block spacer

**32** 0125 318

Train wheel bridge

**30** Circuit block  
Refer to page 7  
for  
each parts code.

**33** 0886 007 ...Cal.VK63 / VK83 \*\*\*\*

Minute counter intermediate  
wheel C

**31** 4270 336

Battery connection (-)

**34** 0886 006 ...Cal.VK63 / VK83 \*\*\*\*

Minute counter intermediate  
wheel B

**33** 0885 006 ...Cal.VK67 only \*\*\*\*

Hour counter intermediate  
wheel and pinion C

**35** 0885 003 \*\*\*\*

Seconds counter intermediate  
wheel and pinion

**34** 0885 005 ...Cal.VK67 only \*\*\*\*

Hour counter intermediate  
wheel and pinion B

**36** 0886 004 \*\*\*\*

Counter intermediate  
wheel and pinion

**39** 0012 354

Coil block screw

**37** 0886 005 \*\*\*\*

Minute counter intermediate  
wheel and pinion A

**40** 4002 054

Coil block A

**38** 0885 004 ...Cal.VK67 only \*\*\*\*

Hour counter intermediate  
wheel and pinion A

**41** 4146 063

Step rotor

**43** 0701 015

Fifth wheel and pinion

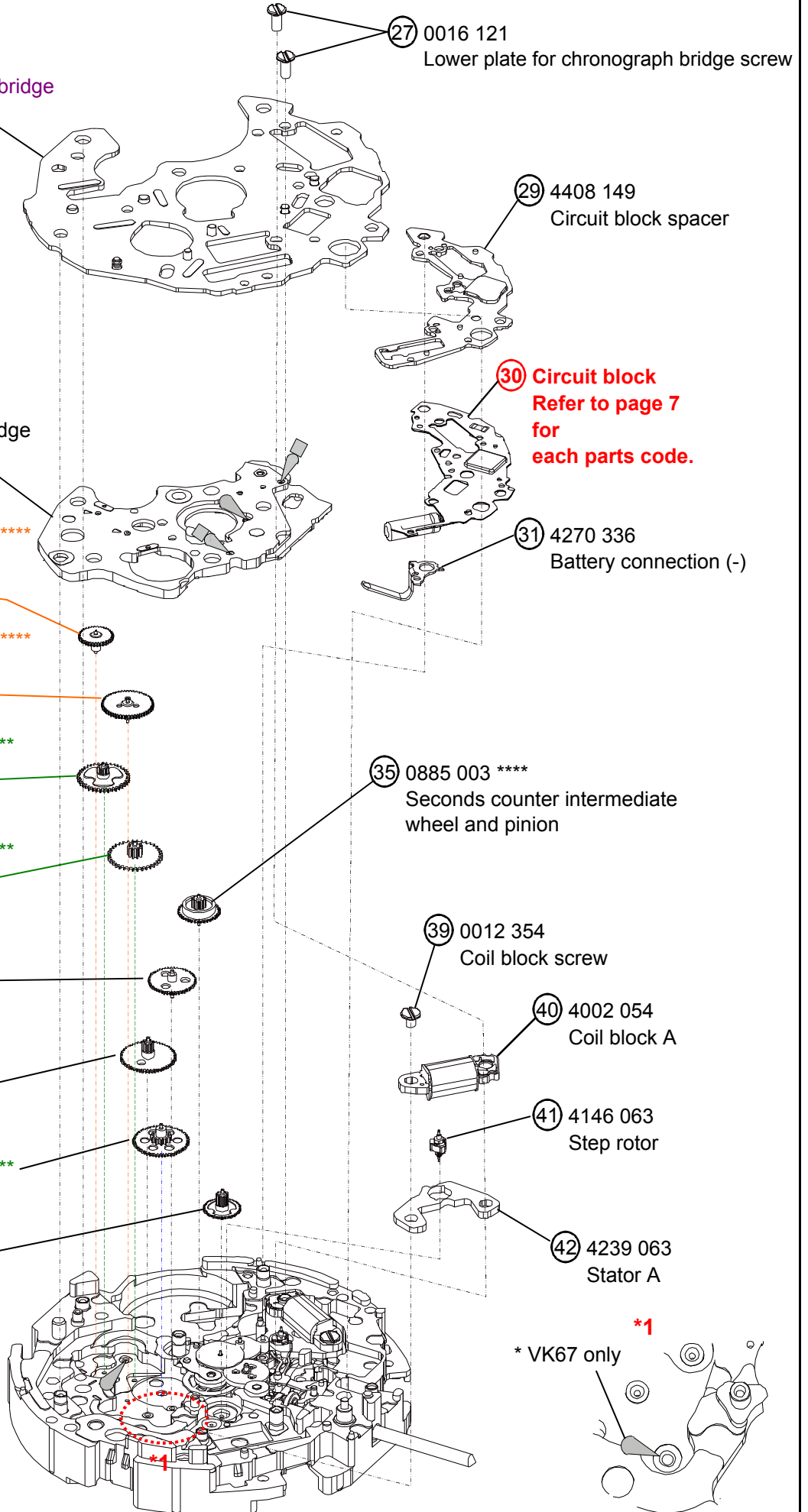
**42** 4239 063

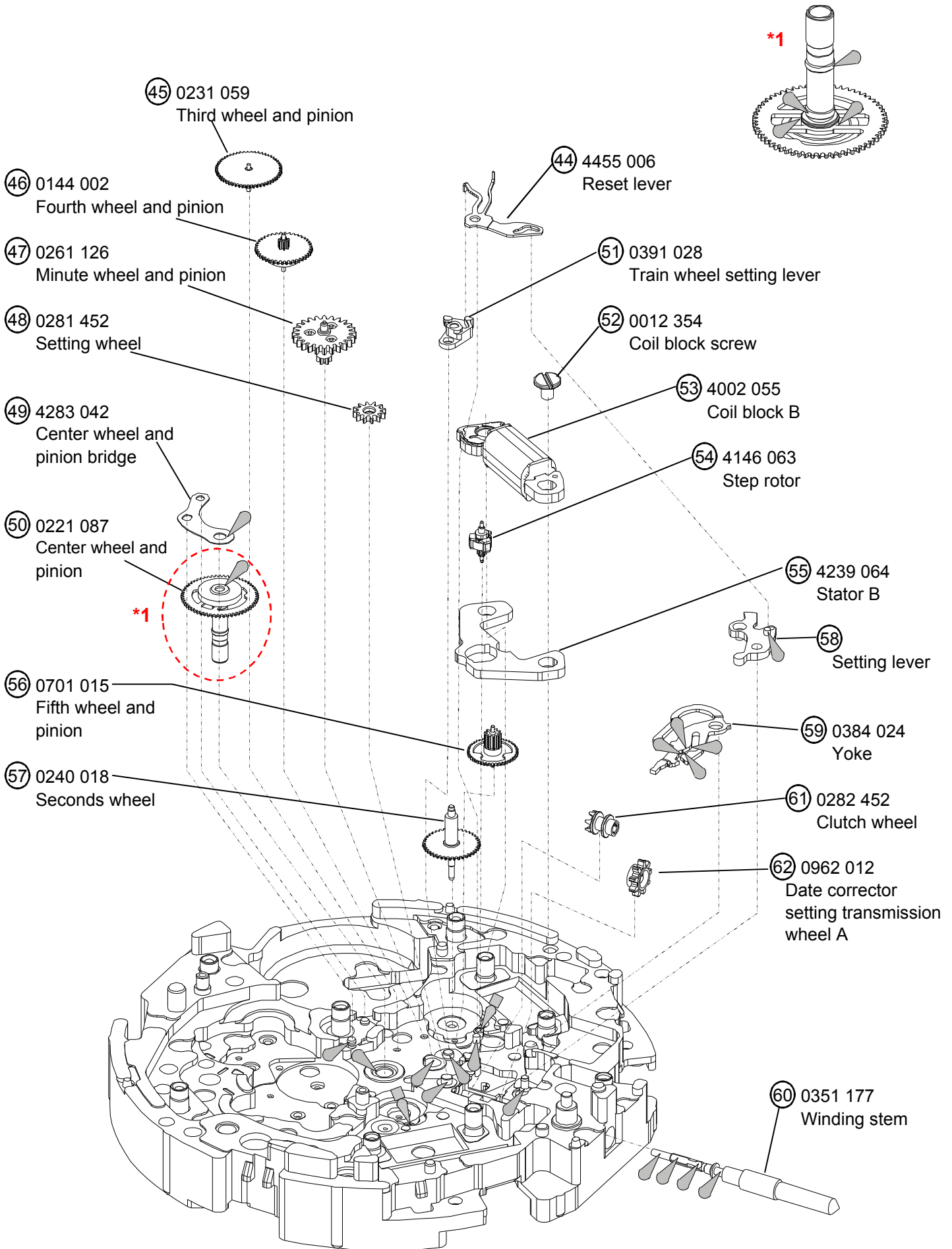
Stator A

\*\* Refer to page 9 for  
oiling spot.

\*\*\*\* Refer to page 8 for  
assembling of  
chronograph wheel.

\*1  
\* VK67 only





Remarks: **Different parts for each CAL.**

No	Cal.			Parts code	Parts name	Parts form
	VK63	VK67	VK83			
⑥	○	-	○	0817 048	Intermediate small hour hand wheel and pinion	
	-	○	-		Intermediate date wheel and pinion	
⑦	○	-	○	0157 012	Small hour hand wheel	
	-	○	-	0802 039	Date indicator driving wheel	
⑩	○	-	-	4250 035	Switch spring ( Differs by Cal. marking )	
	-	○	-	4250 034		
	-	-	○	4250 047		
⑫	○	-	○	0685 003	Positioning arbor	
	-	○	-	<b>0902 011</b> or <b>0902 017</b>	Minute counting wheel	
⑭	○	-	○	<b>0740 002</b> or <b>0902 017</b>	Minute counting wheel	
	-	○	-	<b>0902 017</b>	Hour counting wheel	
⑰	○	-	-	4004 253	Circuit block	
	-	○	-	4004 252		
	-	-	○	4004 277		

[ NOTE ]

How to distinguish "Parts code: 0902-011,0740-002 and 0902-017 "

Parts code		
0740 002	0902 011	0902 017

Confirm shape difference to distinguish each parts.

③ Date indicator ...Cal.VK63 / 67/ 83 common parts

Parts code	Crown position	Date position	Color of figure	Color of background
0878 328	3H	3H (4.5H)	Black	White
0878 329	3H	3H (4.5H)	White	Black

**\* All parts code are subject to change without notice.**



**1. Detailed assembling of chronograph wheel**

[ NOTE ]

There is a mark on parts. Parts are set in order of the mark as shown in the table below.

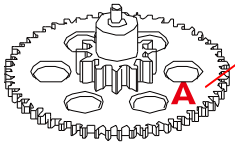
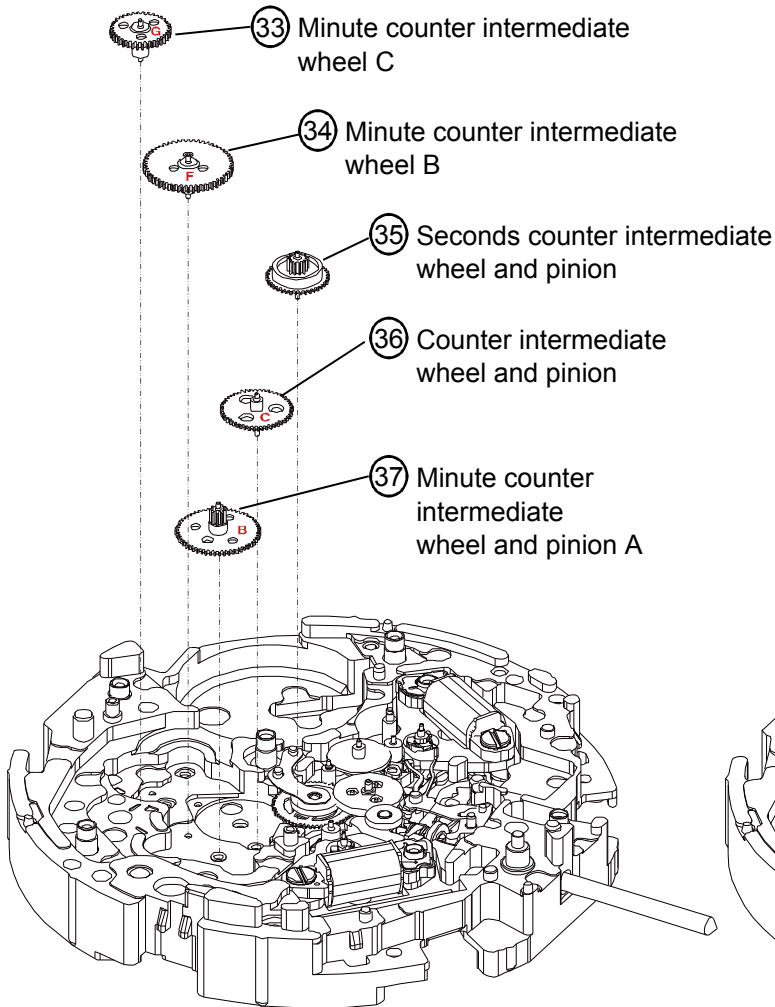


Image example of the mark

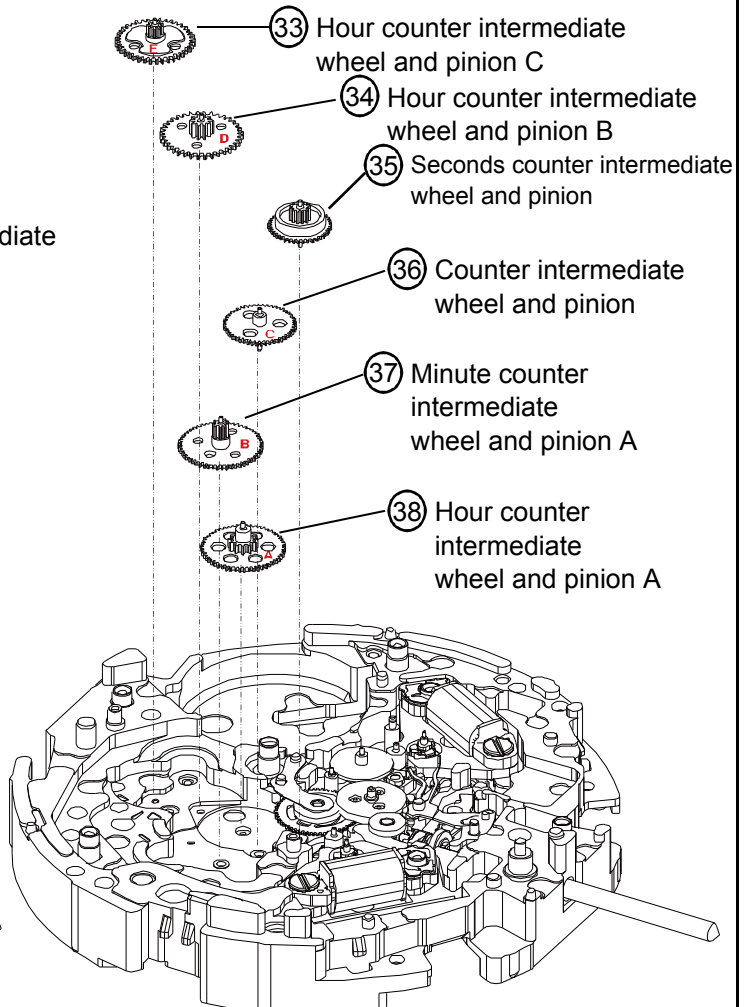
[ Cal.VK63 and VK83 ]	
Mark	Parts name
<b>B</b>	③⑦ Minute counter intermediate wheel and pinion A
<b>C</b>	③⑥ Counter intermediate wheel and pinion
<b>Nil</b>	③⑤ Seconds counter intermediate wheel and pinion
<b>F</b>	③④ Minute counter intermediate wheel B
<b>G</b>	③③ Minute counter intermediate wheel C

[ Cal.VK67 ]	
Mark	Parts name
<b>A</b>	③⑧ Hour counter intermediate wheel and pinion A
<b>B</b>	③⑦ Minute counter intermediate wheel and pinion A
<b>C</b>	③⑥ Counter intermediate wheel and pinion
<b>Nil</b>	③⑤ Seconds counter intermediate wheel and pinion
<b>D</b>	③④ Hour counter intermediate wheel and pinion B
<b>E</b>	③③ Hour counter intermediate wheel and pinion C





[ Cal.VK63 and VK83 ]



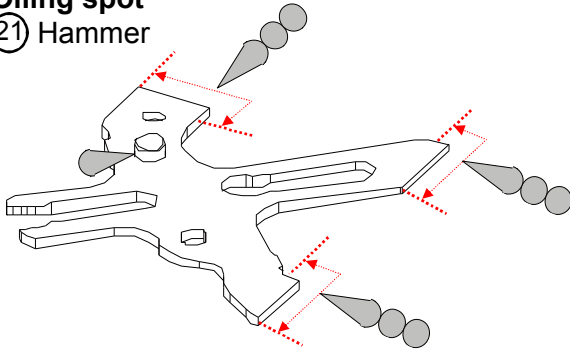
[ Cal.VK67 ]



\*Mark positions, and sizes, etc. are different.

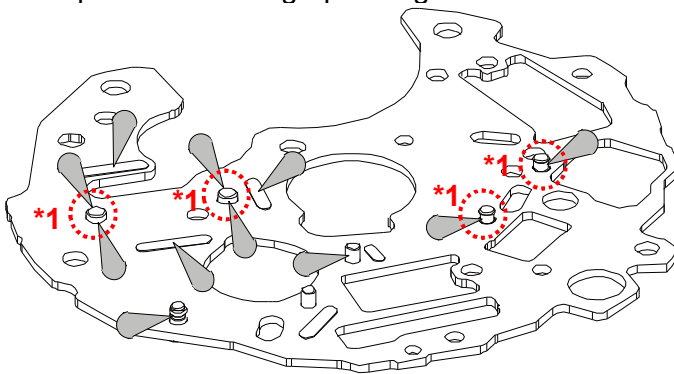
Type of oil	Oil quantity mark
 Moebius A	 NORMAL QUANTITY
 MO-4	 SUFFICIENT QUANTITY

**2. Oiling spot**  
⑳ Hammer



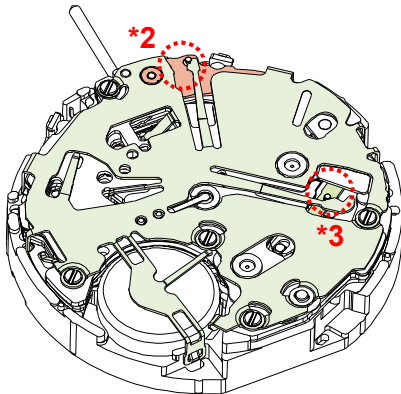
There must be oil within the range of the arrow.

㉘ Lower plate for chronograph bridge



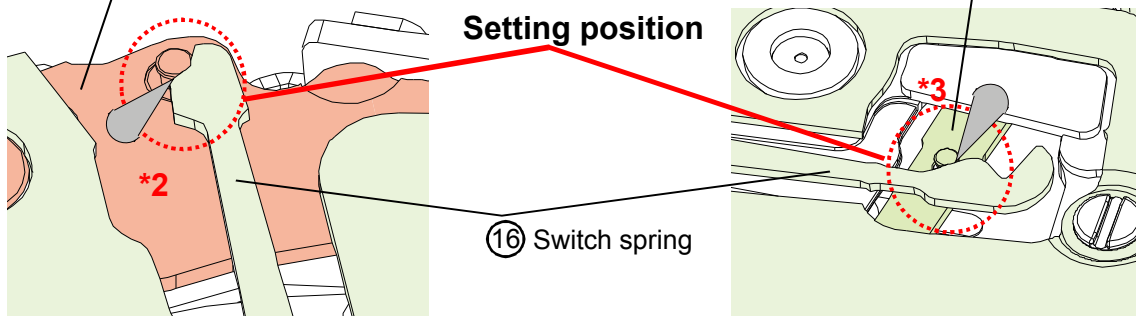
Note  
\*1: Oiling should be done on the pointed

⑯ Switch spring  
\*Oiling spot and spring setting position.



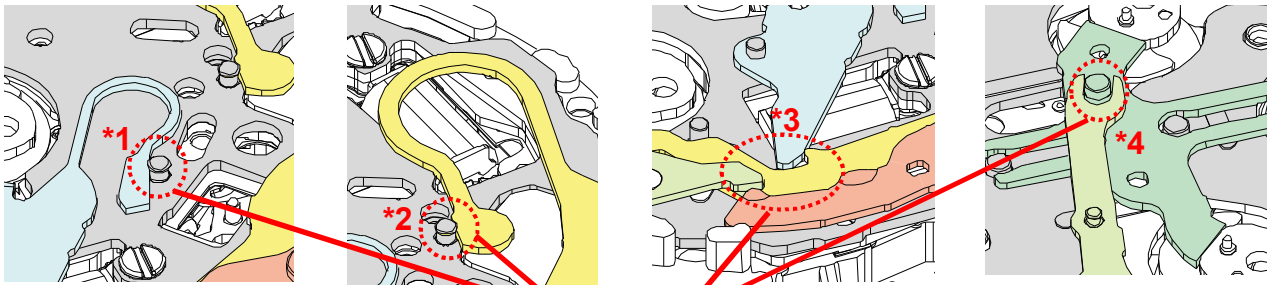
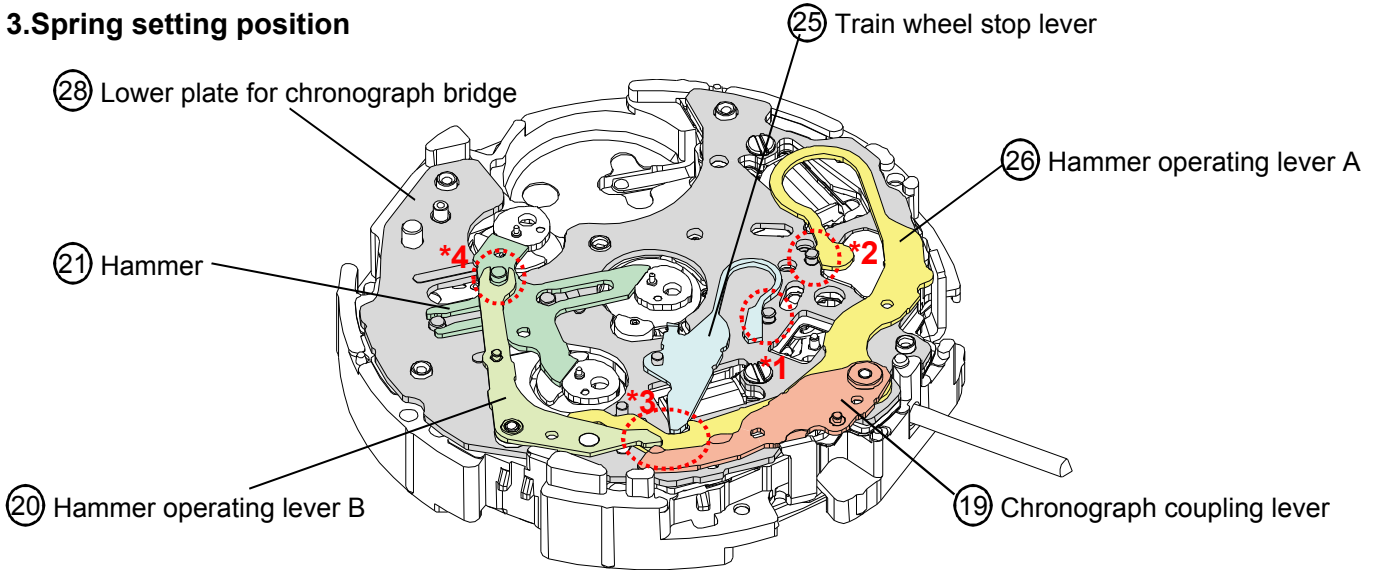
⑲ Chronograph coupling lever

㉚ Hammer operating lever B



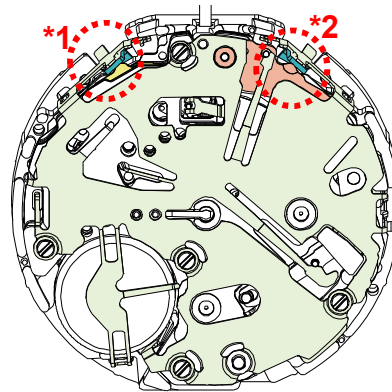
\*Oiling should be done on the contact spot of the spring and the pin.

**3.Spring setting position**

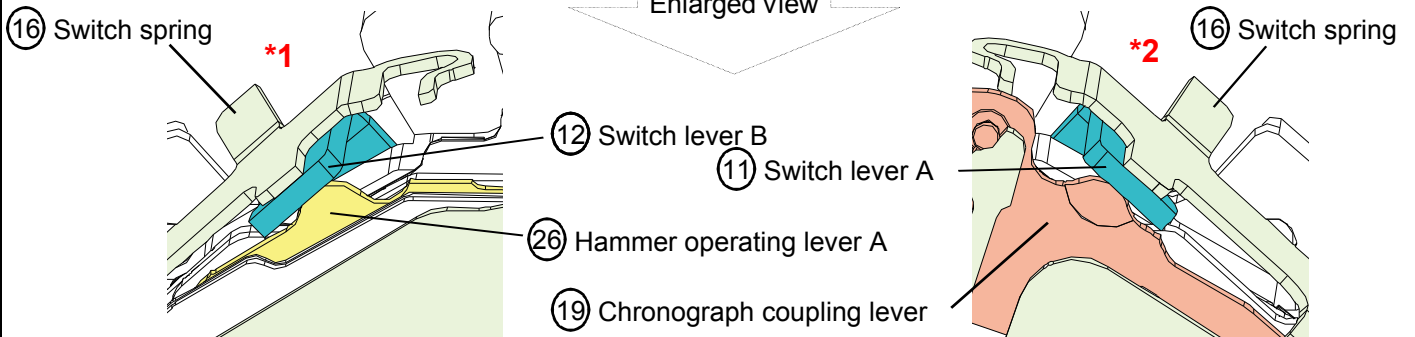


**Setting position**

**4.Switch lever A and B setting position**



Enlarged view

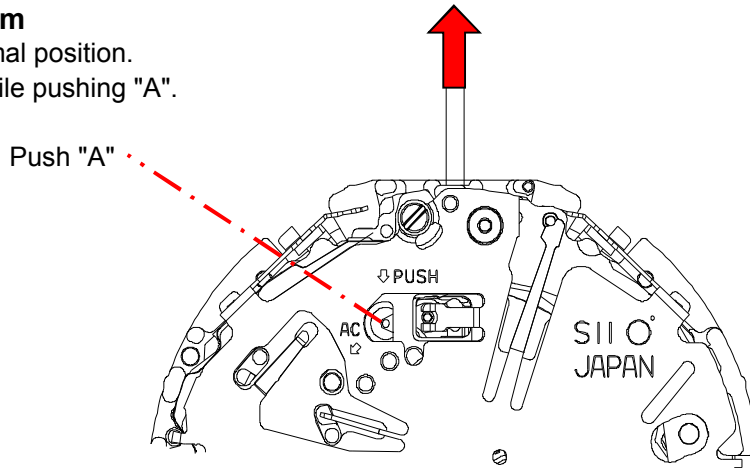


Switch lever B is set between the switch spring and hammer operating lever A

Switch lever A is set between the switch spring and chronograph coupling lever.

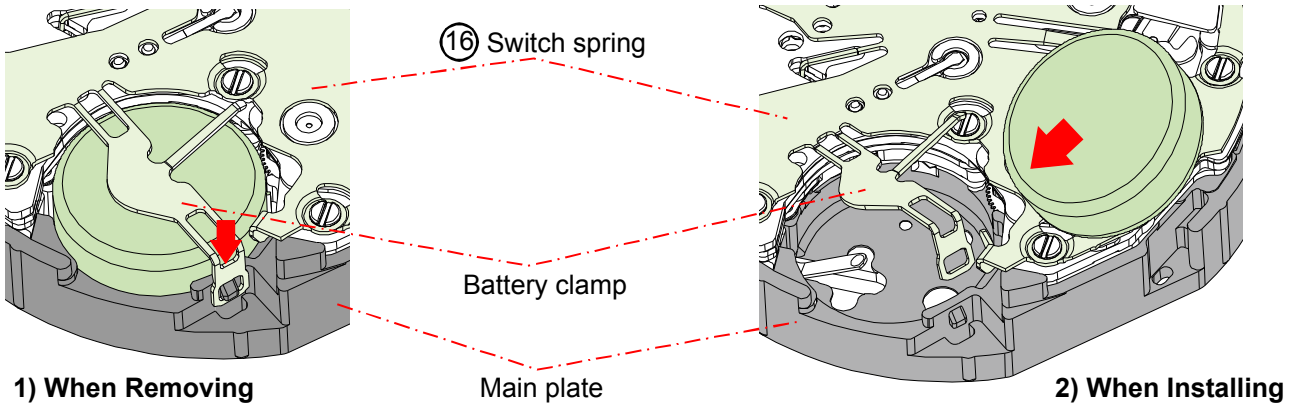
**5.To remove the winding stem**

- 1) Set the winding stem to normal position.
- 2) Pull out the winding stem while pushing "A".



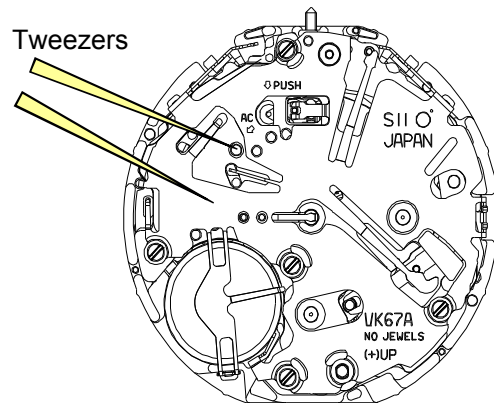
**6.To remove or install the battery**

- 1) Remove the hook of the switch spring's battery clamp.
- 2) Insert the battery sideways, and have the hook of the switch spring's battery clamp catch the main plate.



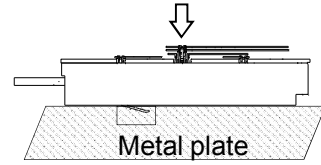
**7.Remarks on installing the battery**

- 1) After the battery is replaced with a new one, or after the battery is reinstalled following the repairing procedures, be sure to touch the AC terminal of circuit block and the switch spring with conductive tweezers to reset the circuit as illustrated.



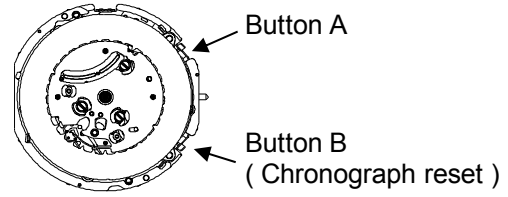
**8.How to attach hands**

Place the movement directly on a flat metal plate, or something alike to install the hands.



**[ Note: Second / Minute / Hour chronograph hands setting ]**

- (1) Push button A ( Chronograph start )
- (2) Push button A ( Chronograph stop )
- (3) Push button B ( Chronograph reset )
- (4) After (1)-(3), Install the chronograph hands as shown in the table below.



Cal.	VK63	VK67	VK83
Second chronograph	"12" o'clock (center)	"12" o'clock (center)	"12" o'clock (center)
Minute chronograph	"60" minute ( 9H )	"60" minute ( 12H )	"0" minute ( 9H )
Hour chronograph	—	"12" hour ( 9H )	—

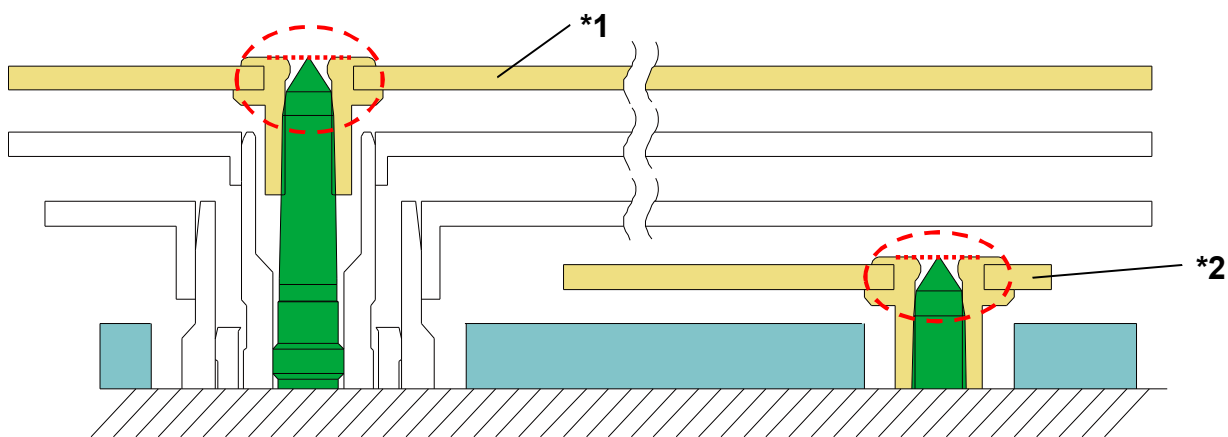
**\*Do not reuse the chronograph hands once detached. Please change and use new hands.**

**[ Note: To install 24 hour hand for VK63 and VK83 ]**

Before installing 24 hour hand, pull out the crown to the second click position and rotate it clockwise, until changed to the next date then install the 24 hour hand.

**9.How to check correct hands attachment**

**The hand's top surface should be set parallel with the axis tip , as shown below.**



**Application hands**

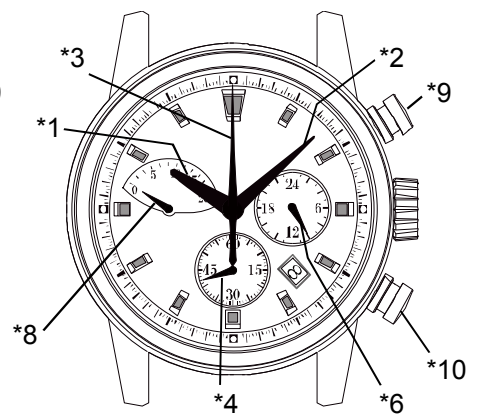
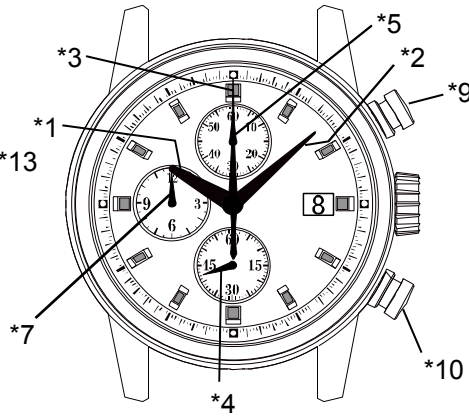
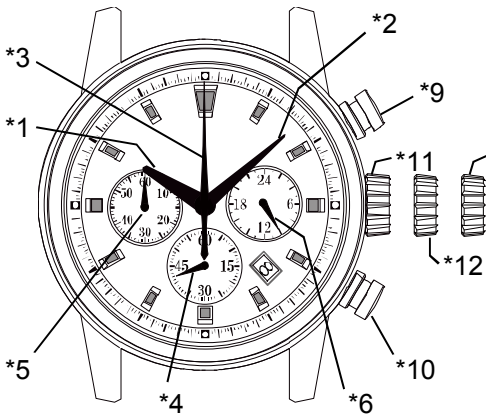
- \*1: Second chronograph hand
- \*2: Minute / Hour chronograph hand and Small second hand and 24 hour hand

**DISPLAY AND CROWN / BUTTON OPERATION**

<< VK63 >>

<< VK67 >>

<< VK83 >>



**Note**

*1: Hour hand	*6: 24 hour hand	*10: Button B (RESET)
*2: Minute hand	*7: Chronograph hour hand (12 hour)	*11: Crown at normal position
*3: Chronograph second hand	*8: Chronograph minute hand (20 minute)	*12: Crown at first position (Date setting)
*4: Small second hand	*9: Button A (START / STOP)	*13: Crown at second position (Time setting)
*5: Chronograph minute hand (60 minute)		

**1. How to set the time**

- 1) Pull out the crown to the second click position.
- 2) Turn the crown to set hour and minute hands.  
(Check that AM / PM is set correctly.)
- 3) Push the crown back into the normal position.

**[ Note ]**

If the crown is pulled to the second position while the chronograph is started, the chronograph hands will continue to move. This is not a malfunction.

**2. How to set the date**

- 1) Pull out the crown to the first click position.
- 2) Turn the crown clockwise for date setting.  
\*Do not set the date between 9:00 P.M. and 3:00 A.M. as this will cause a malfunction.
- 3) Push the crown back into the normal position.

**3. How to reset (after battery change)**

It is possible to reset by the following two methods.

- Method 1 {
- 1) Set the crown to the normal position.
  - 2) Touch the AC terminal of circuit block and the switch spring with conductive tweezers to reset the circuit.
  - 3) The small second hand will move at two-second interval for 10 seconds.
- Method 2 {
- 1) Pull out the crown to the second click position.
  - 2) Press the button B for two seconds and release the button.
  - 3) Push the crown back to the normal position.
  - 4) The small second hand will move at two-second interval for 10 seconds.

\* If the crown is operated within this 10 seconds, the two-second interval movement will not activate.

**[ Note ]**

It is not necessary to set the chronograph hands after the battery is exchanged.

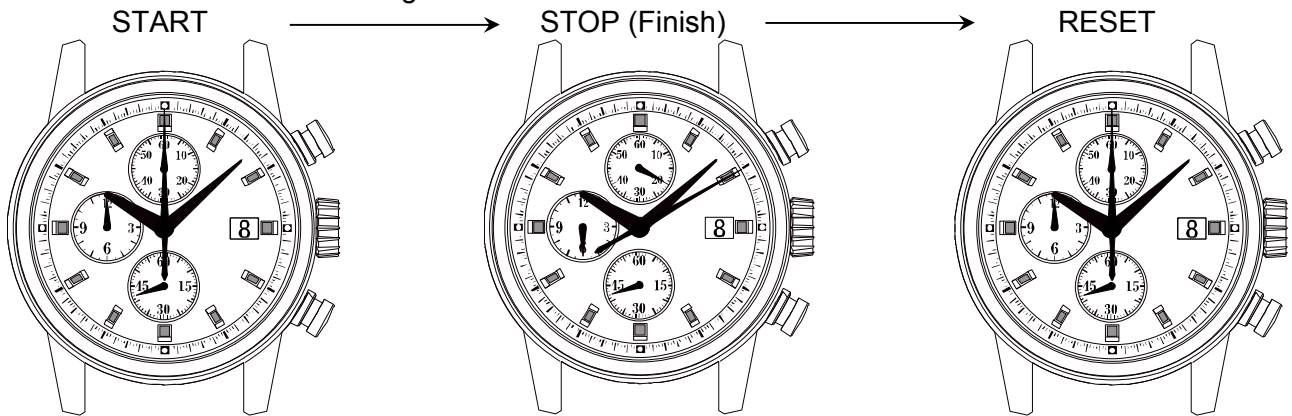
If the chronograph hands position are incorrect, following below procedure all the chronograph hands will be reset to "0" position.



**HOW TO USE THE CHRONOGRAPH**

**[ Standard measurement ]**

Press the buttons in the following order : A → A → B



( 6 hour 20 minutes 10 seconds )

- Press button A to start the chronograph. The chronograph second hand will start moving.

- Press button A again to stop the chronograph. The chronograph hands stop to indicate the elapsed time.

- Press button B to reset the chronograph. All the chronograph hands will be reset to "0" position.

**Note**

**[ Cal.VK63 ]**

The chronograph can measure up to 60 minutes.  
The chronograph stops after a measurement for 60 minutes.

**[ Cal.VK67 ]**

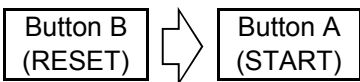
The chronograph can measure up to 12 hours.  
The chronograph stops after a measurement for 12 hours.

**\* Restart by pushing button A. ...Cal.VK63 and VK67**

**[ Cal.VK83 ]**

The chronograph can measure up to 20 minutes.  
The chronograph stops after a measurement for 20 minutes.

**\*Restart in the following procedure.**

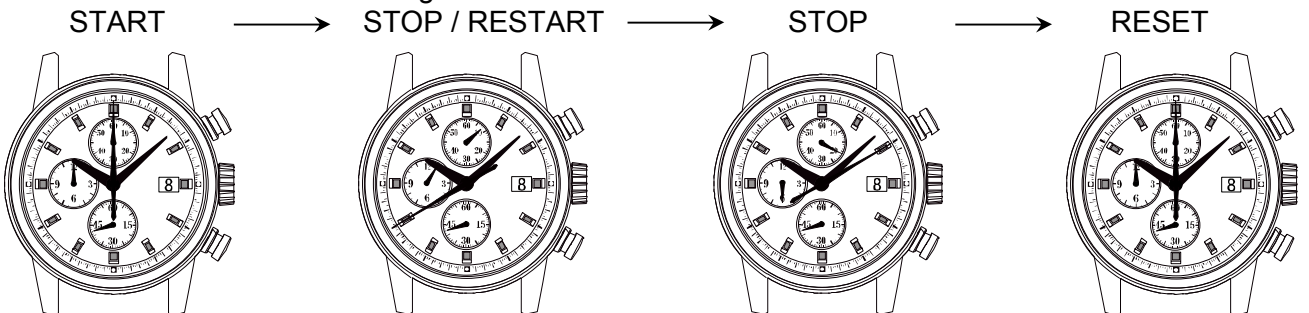


**[ Cal.VK63 / 67/ 83 in common ]**

\*During the chronograph operation, button B (reset) can be pushed. There is no problem with the function.

**[ Accumulated elapsed time measurement ]**

Press the buttons in the following order : A → A / A ... → A → B



( 1 hour 8 minutes 40 seconds ) ( 6 hour 20 minutes 10 seconds )

\*Restart and stop of the chronograph can be repeated as many times as necessary by pressing button A