## MIYOTA

1 L 401 L 45

| Size | $63 / 4 \times 8^{\prime \prime \prime}$ |
| :--- | :---: |
| <ligne> |  |
| Height | 2.93 |
| <mm> | $\pm 20 \mathrm{sec}$ |
| Accuracy | 3 years |
| Ber Month> |  |

Battery consumption could be minimum by pulling out the stem


Clearance
Clearance changes subject to the glass, case structure, and the length of the hand.

Original Package $\quad 1,000$ pcs


Time measurement

## Accuracy

The unit (gate) time of measurement must be set at " 10 sec." and the measurement must be performed in the form of complete watch.


Setting the Time

## Assembly - Disassembly chart for Cal. 1L45



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## Assembly - Disassembly chart for Cal. 1L45


(Q)

Intermediate seconds wheel (1)

Intermediate seconds wheel (3) $\square$

Friction spring for second wheel
Second wheel



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